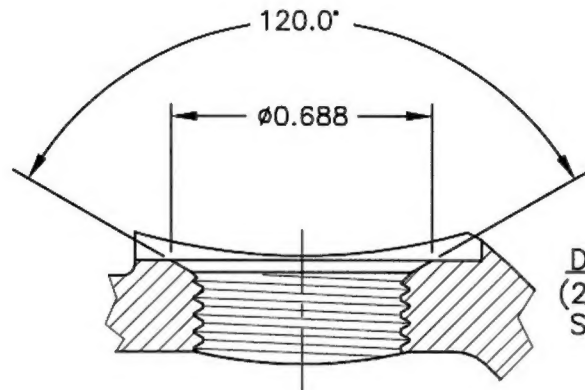
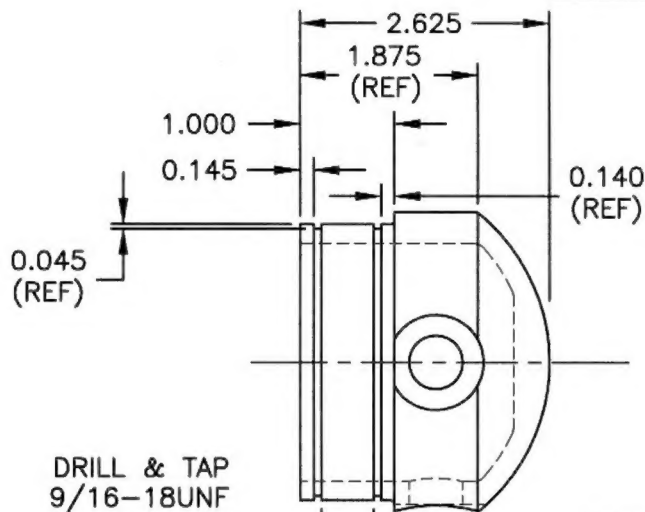
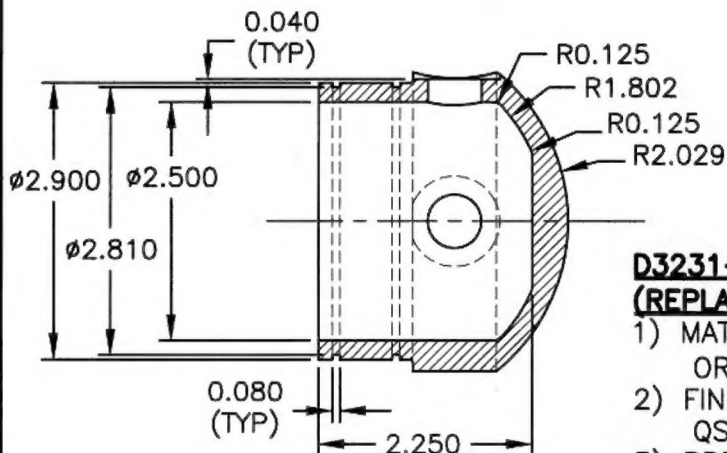
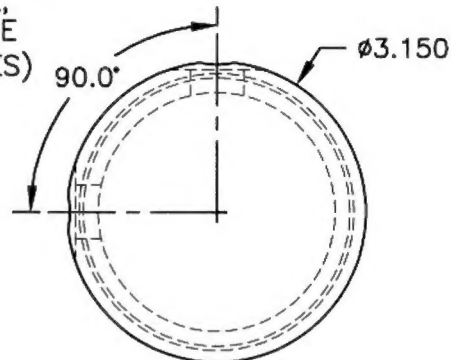
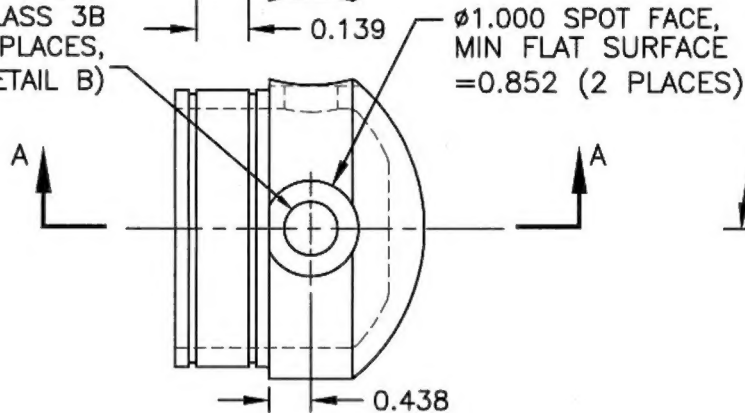


**DART**

DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>CP</i>	APPROVED <i>CP</i>	DRAWING NO. D3231	REV. A SHEET 1 OF 1
DATE 03.11.14		TITLE SPONSON PLUG	SCALE 1:2
A	03.11.14	NEW ISSUE	



DRILL & TAP  
9/16-18UNF  
CLASS 3B  
(TYP 2 PLACES,  
SEE DETAIL B)



SECTION A-A

**RELEASED**

03.12.05 *CP*

**D3231-1 SPONSON PLUG**

**(REPLACES HELITECH P/N 358-003-001)**

- 1) MATERIAL: 6061-T6/T651 ALUMINUM (QQ-A-200/8 OR QQ-A-225/8) (REF DART SPEC. M6061T6R3.25)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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